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# Machine Learning in Healthcare: Transformative Applications, Challenges, and Future Directions

# Mohd Arfian Ismail<sup>1,2</sup>, Ashraf Osman Ibrahim<sup>3,4</sup>, Shermina Jebaraj<sup>5,6</sup>

- <sup>1</sup>Faculty of Computing, Universiti Malaysia Pahang Al-Sultan Abdullah, Pekan, Pahang, Malaysia
- <sup>2</sup>Centre of Excellence for Artificial Intelligence & Data Science, Universiti, Al-Sultan Pahang, Lebuhraya Tun Razak, Gambang, Malaysia
- <sup>3</sup>Department of Computer and Information Sciences, Universiti Teknologi PETRONAS, Seri Iskandar, Malaysia
- <sup>4</sup>Positive Computing Research Center, Emerging & Digital Technologies Institute, Universiti Teknologi PETRONAS, Seri Iskandar, Malaysia
- <sup>5</sup>Department of Computing Muscat College, Oman
- <sup>6</sup>University of Stirling, UK

| Article Info                                    | ABSTRACT   |
|---|--|
| Article type:                                   | Introduction: Machine learning (ML) is completely changing the healthcare sector with its immense advancements in disease detection, diagnosis and   |
| Research  | patient care. The use of ML and predictive analytics in various fields such as medical imaging entells the healthcare professionals to make more accurate  |
| Article History:                                | diagnoses and the patients to get better treatment. With predictive algorithms, a large amount of data can be analyzed, and thus early disease detection and   |
| Received: 2024-03-05                            | precise intervention strategies are made possible. However, several challenges still exist, such as problems connected with data quality, model interpretability   |
| Revised: 2024-05-10                             | and ethical dilemmas around patient data and decision-making by algorithms.  |
| Accepted: 2024-06-02                            | Objectives: With a focus on prediction and early diagnosis of diseases, especially chronic conditions such as diabetes, cancer and cardiovascular  |
| Keywords:                                       | disease state, this paper reviews the use of ML in different medical fields.   |
| Machine Learning<br>Deep learning<br>Healthcare | Methods: This article used a very broad literature evaluation methodology, applying peer-reviewed materials released between 2017 and 2024. It was about investigating various ML techniques with the primary focus being deep learning (DL), hybrids, and ensemble methods and their applications in healthcare. The study of smart algorithms for a specific disease has become the fastest growing area of study of ML in the healthcare sector. The research will be based mainly on the use of new technology that helps doctors to diagnose diseases more accurately. The main role of AI in these diseases is better cancer detection through improved medical imaging.   |
|   | Results: The study discovered that ML strategies such as Convolutional Neural Networks (CNNs) were very successful in the medical imaging analysis, and thus it led to the greater precision of the diagnostics. For example, the CNNs models significantly increased the recognition and prediction of diabetic retinopathy, lung cancer, and several other conditions. Likewise, the support vector machines (SVMs) were also good in the disease prediction tasks, mainly for heart disease and diabetes. Hybrid and ensemble methods appeared to have the highest accuracy in predicting the results of different diseases as well. Conversely, the performances of these models were restricted due to the problems revolving around the data quality, such as noise and missing information. At the same time, the complexity of model interpretation, and the subsequent interesting question of its clinical utilization are the first issues. |

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Conclusions: ML offers transformative potential in the healthcare sector, particularly in areas like early disease detection and personalized patient care. However, to fully leverage its capabilities, challenges such as data integrity, model interpretability, and ethical concerns need to be addressed. Interdisciplinary collaboration, continuous model refinement, and regulatory frameworks will be crucial for the safe and effective integration of ML technologies into routine clinical practice, ensuring that patient outcomes are improved without compromising ethical standards or data security

# INTRODUCTION

The use of machine learning (ML) in healthcare has been heralded as one of the biggest technological advancements that modern medicine was crying out for, with possible implications for detection and diagnosis of diseases. ML in healthcare is foremost utilized to enhance clinical predictions and diagnostics, improve patient outcomes as well reduce the cost of care delivery. ML is becoming widely used in many medical areas because data are now available to train models and computational power, algorithms have made huge improvements over the last few years.

One of the primary applications of ML in healthcare is disease prediction and early diagnosis, where it has demonstrated considerable success. ML can process huge volumes of data to find patterns in target syndromes which may not instantly be noticeable for human clinicians have primarily powered prediction chronic diseases such as diabetes, cancer & cardiovascular. For instance, Biswas and his team [1] illustrated the ability of ML classifiers to predict stroke outcomes, hence allowing for early intervention in an informed manner. Other examples include work by [2] using ML to predict patient outcomes from electronic health records (EHRs) and the potential for ML techniques in improving personalized healthcare.

ML has the predictive power in almost all fields including chronic disease management. Among the well-known applications of ML, this includes diabetes prediction using patient data leading to advanced care management and ultimately easing out overall incidence in patients [3], [4]. All highlight the benefit of ML to break through high volumes and complex data proving greater predictability, capturing early signs and subtleties of disease management. The success of ML in diabetes prediction is not a one-off case; it has been equally effective for the early diagnosis of several other chronic diseases. Several works performed by [5], [6] presented a review on the prediction of chronic kidney diseases (CKD), that helps in early detection of CKD while a work in [7] surveyed different ML technologies employed for detecting CKDs where these methods were proven to enhance precision as well as timeliness when it is about diagnosing CKDs. These ML methods will be able to predict how the disease progresses via clinical data; allowing for an early intervention that would prevent acute complications.

A notable achievement for ML has been in medical imaging. The application of ML methods, specifically DL methods for the interpretation of medical images has transformed our ability to diagnose pathologies such as lung cancer and diabetic retinopathy. These methods are capable of processing and analyzing the imaging data more proficiently with less room for human error, translating to a higher rate of accurate diagnoses [8], [9]. These include DL methods used to improve lung cancer diagnosis by identifying patterns in imaging data that are imperceptible with the human eye [10]. Such achievements in medical imaging will not only result in diagnostic precision but also provide prompt and reliable interpretations of more intricate data, meanwhile leading to an overall increase in the speed and quality with which healthcare is delivered.

The COVID-19 pandemic has underscored the need for ML and how it really helps in handling public health emergencies. Throughout the pandemic, fast-tracked ML methods were developed and deployed to forecast patient outcomes or resource allocation, aid in COVID-19 diagnosis. A work in [11] recently explored the role of DL in detection and diagnosis with medical images concerning COVID-19 disease which clearly shows that ML can be quickly adapted for combatting new health challenges. Such methods have been very helpful in pandemic surveillance, assisting healthcare providers with tools to weigh decisions rapidly for the benefit of patients and strengthening the resilience of health systems [12].

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There is no doubt that the strides are enormous and significant; however, it does not come without a fair set of challenges. A key area of concern is the quality and security of the data that has been used to train these ML methods. ML methods are highly effective, but their efficacy decreases with the quality and quantity of data on which they have been trained. Data in healthcare is often incomplete, noisy or biased and is more likely to hinder ML performance leading to inaccurate predictions [13]. Further, interpretability of ML methods still suffers a major setback. Although ML methods, particularly DL methods have shown higher accuracy in prediction than traditional approaches do, they are still not ideal for decision support because the black-box characteristic is difficult for experts to understand how decisions were made. In clinical settings, the lack of transparency that accompanies using these models can make healthcare professionals skeptical and hesitant to use an ML system if they are unsure what decision is being made.

Ethical dilemmas also pose formidable tasks. ML in healthcare brings up concerns about patient privacy, the security of data at rest and in transit, as well as bias that may be introduced into decision making by selecting datasets. If in a worst-case scenario, ML methods were trained on biased data that reflects even more of an under diagnosed or too expensive population bias then the biases they produce have no purpose to benefit society rather it likely will make things worse by prolonging and enhancing health disparities [13]. Without transparency, accountability and fairness in ML methods' integrations into healthcare systems are not possible. Further, the potential impact of ML-driven decision-making on doctor-patient relationships is a contentious issue. With the rise of ML in healthcare, there is a danger that they may devalue or clash with expertise-centered care creating an environment where health care becomes purely data-driven. There is a need for maintaining this balance while benefiting from the merits of ML and considering human elements (empathy, judgment and patient-centered care) in healthcare.

Although ML affords great potential for transformative impact in the health sector, its integration into clinical practice should be done cautiously. Continued research and development are necessary to address the challenges related to data quality, model interpretability, and ethical considerations. Herein we describe a future for ML applications in healthcare as an interdisciplinary process with data scientists co-working alongside clinical and ethical experts to deliver sound, relevant solutions. ML has the potential to become an intrinsic part of healthcare and will continue to do so as it evolves from simply improving patient outcomes, but rather transforming how care is provided.

The rest of this paper is structured as follows. The next section is the Literature Review, which discusses existing works implemented in health care. This section reveals that three applications widely use ML: DL for medical image analysis, ML for disease prediction, and hybrid and ensemble methods in health. Following that is the comparison section, where a comparative analysis of ML in health care is made. Afterward, this paper discusses the challenges faced when implementing ML in the healthcare sector. The next section covers the current trends in implementing ML, and finally the conclusion section takes place where it concludes this paper.

#### LITERATURE REVIEW

The application of ML in healthcare has transformed the landscape of medical research, diagnostics, and patient care. Over the last decade, advances in computational capabilities and the proliferation of healthcare data have enabled ML to play an increasingly significant role in various aspects of healthcare, including disease prediction, diagnostic accuracy, and personalized medicine. This literature review synthesizes recent research from 2017 to 2024, highlighting key trends, challenges, and future directions in the application of ML in healthcare.

This review involves a comprehensive review of peer-reviewed articles. The selection criteria focused on studies that utilized ML methods in healthcare settings, particularly those that demonstrated practical applications in disease prediction, diagnosis, treatment optimization, and outcome prediction. The databases searched included PubMed, IEEE Xplore, and SpringerLink, among others. Key search terms included "machine learning," "healthcare," "disease prediction," and "medical imaging." A variety of articles were reviewed and detailed analysis was done on those which are relevant across the healthcare spectrum. According to the literature review, ML in healthcare can be classified as DL for medical image analysis, ML for disease prediction, and hybrid and ensemble methods in health.

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# A. Deep Learning for Medical Image Analysis

Deep learning (DL) is a type of ML which has remarkably changed medical field, due to its ability to train computers learn and extract features from big and complex datasets comprised by the images taking by various modality medical imaging devices like X-ray machines, CT Scanners or MRI Machines. At the core of DL for this use case, is the Convolutional Neural Network (CNN), a type of neural network known to be especially effective on image data because it can learn spatial hierarchies and patterns in images.

CNNs work through convolutions, pooling and fully connected layers. CNN applies filters to input images in convolutional layers that detect edges, textures and shapes, which are down sampled by pooling layer for reducing computational load but retain important features. Finally, fully connected layers take these features and do the final prediction or detection task. For example, CNN trained on chest X-rays are reviewed to discriminate infected vs. non-infected in COVID-19 detection [11]. This facility plays a most important role especially in pandemics condition as to diagnostic fast and accurately because the time we save, its valuable at our health resource are limited.

Image Segmentation, an equally important application of DL in medical imaging use cases implements Fully Convolutional Networks (FCNs) and U-Net architectures to segment specific regions within the image like tumors or organs. For tasks such as tumor localization and surgical planning, the model predicts a class for each pixel in an image.

A widespread approach to managing this data scarcity is transfer learning, which involves taking models pretrained on large general datasets and fine-tuning it in the specific medical imaging task. This is particularly useful in medical imaging, as labeled data are usually limited. These models can be used in special medical circumstances, like diabetic retinopathy detection [14], by using the weight of learned general features from model like ResNet or VGGNet.

While DL has achieved leading performances in medical image analysis, one issue still lies in the requirement of a significant number of annotations for training data as well as possible biases to be embedded due to enforcing pattern-matching between new cases and former ones rather than enquiring useful knowledge about what norms they share. Moreover, the black-box nature of DL methods can make it difficult for clinicians or experts to understand how decisions are made. Future research is exploring how to make these systems easier for human users to interpret, more robust in clinical settings (eg, generalising well beyond input distributions seen during training), and integrating DL with other computational or AI methods that can help improve diagnostic accuracy.

DL has truly changed the way in which medical image analysis is done and offers superior enabling functions for all clinicians. Assuming the current problems are addressed, DL is set to play an even bigger role throughout medicine and diagnostic imaging.

Several works have utilized DL for medical image analysis. A work in [11] conducted a study on DL methods for screening and diagnosing COVID-19 from X-rays, CT scans etc. One way is to use CNNs which are good at image classification. The networks are multilayered and learn representations of features in an automated way, enabling accurate image classification as positive or negative for COVID-19. To increase accuracy, pretrained models such as ResNet and VGGnet are frequently fine-tuned on COVID-19 datasets. To improve the diagnosis of diabetic retinopathy, the works by [14] have implemented CNNs with DL method. The method receives retinal images as input and processes it to extract a set of features that will allow deciding whether an example presents some diabetic retinopathy, classifying how severe they are. This research also pays more attention to the model accuracy with image preprocessing and data augmentation techniques. A work by [15] tackles the use CNNs in image segmentation, classification and detection. They cover techniques like U-Net for segmentation or DeepLab for dense prediction and show their success in medical tasks such as tumor detection and segmentation of organs. They further discuss how to use transfer-learning and pretrained models for enhancing the medical data-driven analysis. On the other hand, Shen and Suk [16] presented how DL has helped in medical image analysis with major references on segmentation, detection, and classification tasks. The authors illustrate the utilization of CNNs and deep belief networks (DBNs) in extracting hierarchical features from medical images. They then address unsupervised learning,

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namely autoencoders which pre-train networks and improve the downstream disease diagnosis accuracy. Another work by [17] describe DL applications in health informatics. They focus on CNNs for medical image interpretation. Their works discuss the recurrent neural networks (RNNs) and long short-term memory networks (LSTMs) that perform sequential prediction tasks and combine with CNN to analyze medical image data. The combination of these methods improves diagnosis accuracy and predicts of patient data. Table 1 gives the summary of the implementation of DL for medical image analysis.

Table 1. Summary of the implementation using deep learning for medical image analysis

| Focus Are                         | Objective   | Methods                            | Findings  | Ref |
|-----------------------------------|---|------------------------------------|---|-----|
| COVID-19 Detection                | Review DL methods<br>for COVID-19<br>detection and<br>diagnosis using<br>medical images | Comprehensive review of DL methods | Highlighted the effectiveness and challenges of various deep learning methods in COVID-19 detection                     | [1] |
| Diabetic Retinopathy<br>Detection | Enhance diabetic retinopathy detection  | DL methods                         | Improved accuracy in detecting diabetic retinopathy using advanced DL methods   | [2] |
| General Medical<br>Image Analysis | Survey on DL in<br>medical image<br>analysis  | Review DL applications             | Provided an extensive<br>overview of DL<br>applications in medical<br>imaging, identifying key<br>trends and challenges | [3] |
| DL in Biomedical<br>Engineering   | Explore DL in<br>medical image<br>analysis  | Review of DL methods               | Discussed the advancements and potential of DL in medical image analysis  | [4] |
| Health Informatics                | Review DL for<br>health informatics   | Review of DL applications          | Examined the role of DL in health informatics, highlighting its impact and future directions                            | [5] |

# **B.** Machine Learning for Disease Prediction

ML has become a useful tool in the field of disease prediction. It offers new ways to analyze complex datasets and make accurate predictions on patient health. ML methods can process huge amounts of medical data, identifying patterns and relations that may not be immediately apparent to experts. This is crucial for predicting chronic diseases, such as diabetes, cardiovascular disease, and cancer. It is because with early detection and intervention, it can significantly improve patient outcomes.

One of the primary benefits of ML in disease prediction is its capability to deal with a variety of types of data, including EHRs, medical imaging, genetic information, and even lifestyle data [18]. ML methods like logistic regression, decision trees, support vector machines (SVMs), and neural networks are widely used to predict the disease by analyzing risk factors and historical data [2], [4].

Moreover, the utilization of ML is not limited only to mere predictions. Advanced techniques such as ensemble learning, and DL are implemented for more advanced disease prediction. Usually, ensemble learning is used to increase accuracy while DL is utilizes to detect complicated structures. For example, ensembles learning like

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random forests and gradient boosting machines can predict cardiovascular disease by combining different clinical and non-clinical factors, thereby serving as a comprehensive approach to patient risk assessment [1], [19].

The integration of ML into disease prediction is not without challenges. One of the major issues here is the quality or availability of data. The ML methods require large and high-quality datasets so as to be effective in training, but medical data are usually incomplete, noisy, and/or biased. Besides, the clarity of these methods is still an issue, in particular, the ML which are intricate and function as black-boxes thereby making it hard for experts or doctors to discover the reason for the decision. The initiatives of model clarity improvement and the advancement of the explainable AI are decisive issues of trust-building and thus enhancing the competent integration of ML in medical settings [13].

ML has a lot of promise in terms of the medical sector, with the potential to considerably enhance disease prediction and improve patient outcomes. By dealing with the issues related to data quality and model interpretability, ML can still act as a turning point in healthcare, providing individualized and accurate predictions that help in early intervention and better disease management.

Several works have been published on the use of ML for disease prediction. The detailed analysis of different ML classifiers like decision trees, random forest, SVM, and KNN for predicting stroke was done [1]. These ML methods are trained on patient data to predict stroke risk, using either feature importance and in the case of decision trees or random forests, the applied method splits up the testing dataset depending upon features while hyperplane separation is used with SVM for outcome classification. Metrics including accuracy and F1-score are used to evaluate model performance in the study. A work in [3] employs various ML methods to classify diabetes mellitus among the Pima Indian population. Methods such as logistic regression, decision trees, and SVM were applied, utilizing clinical data to train models. The study focuses on identifying the most effective method by comparing their accuracy, sensitivity, and specificity in predicting diabetes. In work [20] uses ML methods of logistic regression, random forests, and gradient boosting machines to predict complications in diabetic patients. The methods take into account patient demographics, comorbidities, and lifestyle variables to predict who may be more likely to suffer adverse outcomes so that we can target our preventative care and management strategies. The paper by [19] presents a hybrid ML method for heart disease prediction. The authors integrate various methods such as ensemble, xgboost decision trees, and SVMs to increase the accuracy of prediction models. This hybrid method improved the traditional classification tasks performed by individual methods due to its capacity for managing high-dimensional and nonlinear clinical features, thus making risk prediction for heart disease more accurate and reliable. In [21], a work is provided of the KNN algorithm used to diagnose heart disease. Using KNN, a fast but powerful ML method to compare patients' characteristics of those at known risk for heart disease with new cases proves their analysis shows how such a simple algorithm can classify these first and second groups one by the other. The outcome concludes KNN as an influential aid for medical diagnosis, providing a trade-off between accurate and computationally efficient heart disease prediction. Summary of the implementation of ML for disease prediction is given in Table 2.

Table 2. Summary of the implementation using machine learning for disease prediction

| Focus Are                           | Objective  | Methods                | Findings   | Ref |
|-------------------------------------|--|------------------------|--|-----|
| Stroke Prediction                   | Comparative analysis of ML classifiers for stroke prediction | Various ML classifiers | Identified the most effective classifiers for stroke prediction      | [6] |
| Diabetes Mellitus<br>Classification | Classification of Pima<br>Indians diabetes<br>mellitus       | ML methods             | Demonstrated high<br>accuracy in diabetes<br>classification using ML | [7] |

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| Complications of<br>Diabetes Mellitus | Predicting complications of diabetes mellitus          | ML methods                    | Showed potential of ML in predicting diabetes complications     | [8]  |
|---------------------------------------|--|-------------------------------|---|------|
| Heart Disease<br>Prediction           | Heart disease<br>prediction using<br>hybrid ML methods | Hybrid ML methods             | Developed an effective<br>model for heart<br>disease prediction | [9]  |
| Heart Disease<br>Diagnosis            | Diagnosing heart disease patients                      | k-Nearest Neighbour<br>(k-NN) | Applied k-NN<br>effectively for heart<br>disease diagnosis      | [10] |

#### C. Hybrid and Ensemble Methods

Hybrid and ensemble methods have become a powerful approach in ML, especially in disease prediction. This approach works by combining multiple methods in the interest to improve predictive performance, mitigate biases, and increase robustness. By using the strengths of various models, hybrid and ensemble techniques can offer more accurate and reliable predictions

Hybrid methods involve the combination of different ML methods into a unified framework. For example, a hybrid method might combine the feature selection capabilities of genetic algorithms with the predictive power of neural networks. This integration allows the hybrid model to utilize the strengths of each component for improving the performance. A work by [22] uses this approach by developing a hybrid method that was used in breast cancer prediction. Their method combines genetic algorithms, neural networks, and fuzzy logic to enhance both accuracy and interpretability.

Ensemble methods refer to a technique that combines the outputs of multiple methods to make a final prediction. Common ensemble methods include bagging, boosting, and stacking. Bagging can be seen in random forests. Bagging involves training multiple models on different subsets of the data and averaging their predictions to reduce variance. Meanwhile, boosting method refers to the sequentially trains models, where each new model focuses on correcting the errors of the previous ones in the interest to reduce bias and improve accuracy. A work by [19] has demonstrated the efficacy of ensemble methods in heart disease prediction. Their work uses random forests and gradient boosting machines to aggregate prediction. Their works produce robust methods and achieve a good result.

The strength of ensemble methods lies in their capability to generalize better than the individual methods [23]. By aggregating the predictions from multiple methods, ensemble methods are able reduce overfitting and make the predictions more stable and accurate. This has been shown by [12] in their work where they utilized ensemble method. They use XGBoost method in predicting acute kidney injury in COVID-19 patients. Their method shows the good result by combing many classifiers. However, hybrid and ensemble methods also have their weaknesses. The primary weakness of this method is the increased computational effort required due to the combination of more complex models and the need for careful tuning of model parameters. Though their ability to enhance prediction accuracy and model robustness makes them invaluable in critical healthcare applications.

Several works have been published on hybrid and ensemble methods in the healthcare sector. The work [22] proposed a hybrid method combining several ML methods, including genetic algorithms, neural networks, and fuzzy logic. The proposed method was used to predict breast cancer risk. The proposed method uses the strengths of each method where genetic algorithms optimizing the feature selection process, neural networks handling the prediction, and fuzzy logic improving decision-making interpretability. Another work that works in hybrid method has been proposed in [24]. Their work uses a combination of random forest and naive bayes classifiers to predict clinical diseases. Random forest provides robustness by averaging the results of multiple decision trees. Meanwhile,

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naive bayes offers simplicity and speed by using probabilistic methods to classify data based on Bayes' theorem. The integration of both methods works well and improves prediction accuracy. In different work by [25] present a comparative study of various ML methods for breast cancer detection and evaluating their effectiveness. They had shown that SVM and CNN outperform other methods such as decision trees and KNN in terms of diagnostic accuracy. Their study highlights the feature selection and data preprocessing have contributed to the improvement of accuracy in breast cancer detection. Another work [12] conducted a study to develop a model by ML for predicting acute kidney injury (AKI) in COVID-19 patients. The study identifies important features, such as age, comorbidities, and laboratory values, and finds that random forest model demonstrates the highest predictive accuracy compared to others. The research highlights the potential of ML in early identification of AKI in COVID-19 patients that can lead to improved patient outcomes through timely interventions. A study by [26] developed a decision support system for diabetes prediction by integrating ML and DL methods. Their study compares different methods, including neural networks and decision trees, showing that DL methods achieve higher accuracy in predicting diabetes. The system aims to assist healthcare experts in making informed decisions by providing reliable predictions based on patient data. Table 3 gives the summary of the implementation using hybrid and ensemble methods in healthcare

Table 3. Summary of the implementation using hybrid and ensemble methods in healthcare

| Focus Are                                     | <b>Objective</b>  | Methods                                   | Findings  | Ref  |
|---|---|---|---|------|
| Clinical Disease<br>Prediction                | Predict clinical<br>diseases using ML                           | Random Forest, Naive<br>Bayes             | Effective classification<br>of diseases like<br>diabetes, heart<br>disease, and cancer  | [11] |
| Breast Cancer<br>Detection                    | Compare ML methods<br>for breast cancer<br>detection            | Various ML methods                        | Identified the most<br>effective ML methods<br>for breast cancer<br>detection           | [12] |
| Acute Kidney Injury<br>Prediction in COVID-19 | Predict acute kidney<br>injury in COVID-19<br>patients          | Retrospective cohort<br>study, ML methods | Demonstrated the potential of ML in predicting acute kidney injury in COVID-19 patients | [13] |
| Diabetes Prediction                           | Develop a decision<br>support system for<br>diabetes prediction | ML and deep learning methods              | Created a robust<br>system for diabetes<br>prediction                                   | [14] |
| Breast Cancer Risk<br>Prediction              | Predict breast cancer<br>risk                                   | Hybrid intelligent<br>system framework    | Developed a<br>framework that<br>effectively predicts<br>breast cancer risk             | [15] |

# **COMPARATIVE ANALYSIS**

In the health care sector, many ML methods have their own advantages as well present certain disadvantages, including but not limited to DL, ML and hybrid or ensemble methodologies. These methods each have their own characteristic strengths and weaknesses that impact how they can be used. Next is the analysis of the strengths and weaknesses of ML when applied to the three categories as discussed in previous section.

For the category of implement DL method in medical image analysis, there are several strengths that can be seen. Firstly, DL performs well in handling large and complex datasets like medical images. This happens to DL ability to

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automatically learn hierarchical features without the need for manual feature extraction. This ability makes DL effective in image recognition tasks, for instance detecting tumors in radiology images or diagnosing conditions from medical scans [11]. Additionally, DL methods, especially CNNs, show much higher accuracy in many diagnostic tasks when compared to the ML methods. Despite its strengths, DL requires vast amounts of data to ensure that it performs well, which can be a limitation in healthcare where annotated data is often limited. A common issue with DL, the black-box issue makes the DL methods have issue with interpretability, resulting difficulties for experts to trust and understand the decision-making process [13]. Additionally, DL methods are computationally intensive, requiring significant resources for training and deployment process.

For the implementation of ML in disease prediction category, ML has shown its strengths. ML methods like logistic regression, decision trees, and SVMs are generally easier to interpret and require less computational power. The ML methods are effective in structured data analysis tasks, like predicting disease risk from EHRs. In addition, the ML methods can work well even with less datasets [1], [4]. However, ML methods require extensive feature engineering to perform well, which makes the process time-consuming, and makes ML structure become complex. Their performance drops when dealing with unstructured data like images or text, limiting their ability. In addition, the ML may not capture complex patterns in data [19].

For the last category, the hybrid and ensemble methods of ML in healthcare have proven their strengths in many applications. Hybrid and ensemble methods combine the strengths of multiple methods to improve predictive accuracy and robustness. Ensemble methods like random forests, gradient boosting, and hybrid intelligent systems (hybrid method) able to reduce the weaknesses of individual method. By doing this, it will lead to better generalization and reduced overfitting. The hybrid and ensemble methods are particularly effective in hard and complex tasks such as predicting disease outcomes from diverse datasets [19], [22]. The hybrid and ensemble methods also have their weaknesses. The main weaknesses of hybrid and ensemble methods are their increased complexity in terms of model construction and computational requirements. These methods can be difficult to interpret and may require careful tuning and validation to ensure optimal performance. Moreover, these methods are resource-intensive [12].

#### CHALLENGE

The implementation of ML in the healthcare sector holds great promise for advancing medical research, diagnostics, and patient care. But these potential gains are offset by a variety of barriers to their adoption in clinical practice. These challenges include problems in data quality, interpretability and ethical issues as well as the need for new infrastructure to enable these technologies.

#### A. Data Quality and Availability

One of the most significant challenges is the quality of data truly was one of biggest challenges. In order to be effective, most ML methods need large high-quality dataset for training alone, but relevant healthcare data is usually fragmented or sometimes incomplete or biased. Most EHRs do not follow consistent formats among different healthcare providers, consequently raising issues on data standardization and interoperability [13]. In addition, acquiring annotated medical data is labor-intensive and costly, where this situation can limit the performance and generalizability of ML methods [11].

#### B. Model Interpretability

Interpretability is another critical challenge, particularly for DL. While DL methods are highly effective in making predictions, they often function as black-boxes, making it difficult for experts to understand how a decision was made. This lack of transparency can be a barrier to implementing DL in healthcare as because decisions are sometimes involving life or death, and the experts also can explain and justify their decisions [4]. One of the current efforts is made in devising Explainable AI (XAI) techniques but finding a tradeoff between model complexity and interpretable behavior still seems to be an important challenge.

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# C. Ethical and Regulatory Concerns

Another difficulty in using ML to healthcare is the ethical and regulatory environment. A model trained on biased data can reinforce current health inequities and lead to unequal treatment outcomes [19]. Major issues like patient privacy, data security, and potential bias need to be considered. Moreover, the United States regulations such as HIPAA impose stringent limitations on data processing and call for extra authorization in order to access and handle sensitive patient data.

#### D. Infrastructure and Resource Requirements

Lastly, many healthcare organizations, especially smaller practices, frequently lack the resources to maintain the infrastructure required for ML. To ensure the ML works, it requires large parametric computer resources and massive hardware, such as GPUs and large storage capacity. Moreover, the need to maintain these methods and keep them up to date adds a technical burden that could be challenging for institutions with limited IT capacity [12].

# **CURRENT TREND**

The implementation of ML in healthcare is a rapidly evolved, powered by advances in data availability, computational power, and algorithmic development. Recent developments show a rapid increase in the use of these technologies in healthcare. They are being applied in areas ranging from diagnostics to personalized medicine. These technologies also provide solutions to ongoing challenges related to data management and model interpretability. The current trends of implementing ML into healthcare sector can been seen into four trends, which are personalized medicine and predictive analytics, AI-driven clinical decision support systems, AI-driven clinical decision support systems and disease detection, diagnosis and management.

Personalized Medicine and Predictive Analytics - Personalized medicine is one of the most important trends in healthcare. This trend uses ML to address the personalization of treatments for individuals using their genetic, environmental, and lifestyle data. This technology helps understand and process predictive analytics which helps in early disease detection also, analyzing the chances of positive results post-treatment. For example, ML methods are widely used to predict patient responses to specific treatments, allowing for more personalized and effective care plans [2], [13]. This trend is very prominent in oncology, where the adaptation of ML is widely used. The use of ML covers analysing genomic data to predict cancer progression and response to therapy, thus guiding treatment decisions. Moreover, ML's ability to analyze huge amounts of data makes it a powerful tool in predictive analytics for healthcare. This has been proven by [1] where they conducted a comparative analysis of various ML methods in predicting stroke and showing the ML able to assist in identifying high-risk patients. Similarly, in [2] utilized ML to predict patient outcomes from EHRs. This means that the ML able to extract meaningful patterns from complex datasets.

Integration of AI in Medical Imaging - Another dominant trend is the integration of AI, particularly ML, into medical imaging. Nowadays, experts utilize AI-powered tools to detect and diagnose ailments including cancer, cardiovascular diseases, and neurological disorders. CNNs are now a central component of various diagnostic applications, enabling the automatic interpretation of complex images at high levels [11]. Experts are able to concentrate on more complicated situations since these AI technologies are not only increasing diagnostic accuracy but also cutting down on the amount of time needed for analysis. Besides that, the important role of DL in medical imaging cannot be denied. The comprehensive surveys by [15] and [16] highlight the evolution of DL applications, from image classification to segmentation and detection of anomalies. These advancements are crucial. For instance, in oncology, the ability to detect cancers early and accurately can profoundly affect treatment success [10].

AI-Driven Clinical Decision Support Systems - Clinical decision support systems (CDSS) powered by ML are also becoming more popular. These systems help healthcare professionals by parsing through patient data to offer evidence-based suggestions. AI-driven CDSS is particularly important in managing chronic diseases, where continuous monitoring and timely interventions are key elements. Several works in this trend implement ML in their work. The utilization of ML to analyze real-time data from wearable devices, notifying experts of potential health issues before they become critical [12], [19].

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Disease Detection, Diagnosis and Management - A significant application of ML in healthcare lies in disease detection and diagnosis. The studies by [4] and [3] demonstrate the potential of ML for accurate diabetes detection and their supportive role in diagnostic modalities. Furthermore, DL has its effectiveness in medical imaging, as evidenced by [8] in predicting diabetic retinopathy progression, and in lung cancer prediction [9]. These studies highlight the potential of ML and DL to enhance early diagnosis, leading to better patient outcomes through timely interventions. Disease management is another area where ML is making significant improvements. In [7] systematically reviewed ML methods for predicting CKD, stressing how ML methods can be utilized to support long-term patient monitoring, and personalized treatment planning and management. Similarly, research by [20] predicted complications of diabetes mellitus. Their works illustrate the role of ML in managing chronic conditions by forecasting potential adverse events, allowing for proactive care strategies.

Despite the high potential for adoption of ML in healthcare, there are numerous challenges standing at bay. It includes data privacy, the interpretability of models, and integration into clinical workflow. In addition, the potential for generalization of ML in heterogeneous patient populations must be further explored and validated. This trend is reshaping healthcare by offering tools that enhance diagnostic accuracy, predictive analytics, and patient management. As these technologies develop, the promise is that they are becoming more personalized and effective in healthcare delivery. However, realizing this potential will require ongoing research, ethical considerations, and careful implementation strategies.

# CONCLUSIONS

Summing up, ML integration is a forward step that can be taken towards future treatment outcomes and hence disease management. The capability to make sense of complex dataset and discover hidden patterns has resulted in huge gains, especially in early disease detection or precision medicine. ML has allowed for the evolution of how chronic diseases including diabetes and cardiovascular events are predicted, diagnosis accuracy in medical imaging is made more accurate which ends up improving patient outcomes. Nevertheless, the successful implementation of ML in healthcare is not without its challenges. However, data quality, model interpretability and ethical implications like bias and patient privacy are still significant challenges that must be overcome. Many ML methods, especially DL methods are black-box, which is a key challenge to the adoption of those in systems where clinical transparency and trust take priority. Not to mention, the infrastructure and resources needed so that these models can be operationalized have been difficult for most healthcare institutions, especially those on a smaller scale. So, while there are challenges the future of ML in healthcare is bright. Interdisciplinary collaboration, ethical standards and transparency in models can bring about promising implications of ML based healthcare system to enable patient centric specific as well as generalized predictions with reduced error.

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